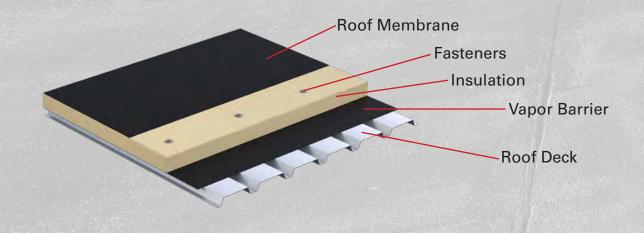
KARRAK Repair Solutions Guide

Our goal is to proactively maintain the roof so leaks do not occur thus avoiding the collateral damage that cost building owners thousands of dollars each year. This KARNAK Repair Solutions Guide will help identify the correct product to repair and coating system to apply for maximum roof performance.



The roof membrane is the intended barrier to keep water out of the roof system and from entering the space below. Water that breaches the roof membrane (e.g., a roof leak) will affect the roof system components differently.

Fasteners:	Causes rusting and corrosion of metal fasteners reducing their ability to secure the roof system
Insulation:	Saturates insulation leading to reduced R-value (insulating performance) and deterioration
Vapor Barrier:	Accelerated deterioration reducing its effectiveness to manage vapor flow
Roof Deck:	Rusting and corroding metal decks, purlins and supporting structures, decay and rotting of wood decks and spalling of concrete decks

Commercial low slope roofs are typically composed of a roof deck, vapor barrier, insulation and roof membrane. All components under the roof membrane will be adversely affected by prolonged exposure to water. The components may be affixed using adhesives or fasteners, depending on the specific component. These components must remain dry in order to perform as intended and provide their designed service life.

Repair Solutions by Substrate

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Metal 18 **Fastener Backout or Failure Gasket Failure Horizontal Seams Vertical Seams Ridge Degradation Flashing Failures Rust Holes Existing Coating Deterioration Emergency Repair** SPF 24 **Splits in Roof Existing Coating Deterioration** Holes Blisters **Ponding Water Emergency Repair** 28 Concrete Cracks Spalling **Deteriorated Surface Ponding Water Existing Coating Deterioration Emergency Repair** Parapet Walls 32 **Cracked Copings Cracked Masonry Wall** Porous Wall Spalling

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		POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS		RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
SPLITS IN ROOF		Water leaks into roof system – can lead to mold and rot	19 Ultra Rubberized Flashing Cement		Elastomeric Aluminum	298 Alumin-R	CAMPAC
		Saturated or wet insulation – leads to loss of R-value	229AR Elastomeric Trowel		Acrylic	501 Elasto-Brite	ARNA
	JACK AN		502MS Karna-Flex		Thermoplastic Rubber	502 Elasto-Kote	-
			505MS Karna-Flex WB	THEME	Silicone	670HS Karna-Sil Ultra	1
			5540 Resat-Mat (Fabric required when making all repairs)				
SEAMS OPENING		Water leaks into roof system – can lead to mold and rot	19 Ultra Rubberized Flashing Cement		Elastomeric Aluminum	298 Alumin-R	(And the second s
		Saturated or wet insulation – leads to loss of R-value	229AR Elastomeric Trowel		Acrylic	501 Elasto-Brite	LARMAN
	1 Start		502MS Karna-Flex		Thermoplastic Rubber	502 Elasto-Kote	HI.
	and the second sec		505MS Karna-Flex WB	Transi	Silicone	670HS Karna-Sil Ultra	1
			5540 Resat-Mat (Fabric required when making all repairs)				
ALLIGATORING	い 、 、 、 、 、 、 、 、 、 、 、 、 、	Asphalt deterioration– which can lead to premature failure of roof	19 Ultra Rubberized Flashing Cement		Elastomeric Aluminum	298 Alumin-R	(AMPA)
			229AR Elastomeric Trowel		Acrylic	501 Elasto-Brite	Samuel
			502MS Karna-Flex		Thermoplastic Rubber	502 Elasto-Kote	-
			505MS Karna-Flex WB	THE	Silicone	670HS Karna-Sil Ultra	1
			5540 Resat-Mat (Fabric required when making all repairs)				
GRANULE LOSS		Asphalt deterioration– which can lead to premature failure of roof	298 Alumin-R	Aller	Elastomeric Aluminum	298 Alumin-R	(AMPLAT
	1 marine 1 1 1 1		220 Fibered Emulsion		Acrylic	501 Elasto-Brite	Samuel.
			229AR Elastomeric Brush	All strengt date -	Thermoplastic Rubber	502 Elasto-Kote	THE .
	T - L		5540 Resat-Mat (Fabric required when making all repairs)		Silicone	670HS Karna-Sil Ultra	

Asphalt Roofs



astomeric Aluminum	298 Alumin-R	
rylic	501 Elasto-Brite	LARM
ermoplastic Rubber	502 Elasto-Kote	
icone	670HS Karna-Sil Ultra	-



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
PONDING WATER	Asphalt deterioration– which can lead to premature failure of roof	229AR Elastomeric Brush 5540 Resat-Mat (Fabric required when making all repairs)	Elastomeric Aluminum	298 Alumin-R 670HS Karna-Sil Ultra	
PUNCTURE HOLES	Water leaks into roof system– can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	19 Ultra Rubberized Flashing Cement 229AR Elastomeric Trowel 502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Elastomeric Aluminum Acrylic Thermoplastic Rubber Silicone	298 Alumin-R 501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
WORN FLASHINGS	Water leaks into roof system– can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value Asphalt deterioration– which can lead to premature failure of roof	19 Ultra Rubberized Flashing Cement 229AR Elastomeric Trowel 502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Elastomeric Aluminum Acrylic Thermoplastic Rubber Silicone	298 Alumin-R 501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	

Asphalt Roofs



		POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
PENETRATION POCKETS		Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	229AR Elastomeric Trowel 5540 Resat-Mat (Fabric required when making all repairs)	Elastomeric Aluminum Acrylic Thermoplastic Rubber	298 Alumin-R 501 Elasto-Brite 502 Elasto-Kote	
			Note: Gravel is to be removed and the roof flood coated with asphalt emulsion first before applying any of the coating systems.	Silicone	670HS Karna-Sil Ultra	
BLISTERS		Water leaks into roof system– Can lead to mold and rot	19 Ultra Rubberized Flashing Cement	Elastomeric Aluminum	298 Alumin-R	CANERAL
	- 1000	Saturated or wet insulation– Leads to loss of R-value	229AR Elastomeric Trowel	Acrylic	501 Elasto-Brite	(annat
			502MS Karna-Flex	Thermoplastic Rubber	502 Elasto-Kote	THE OWNER
	The second se		505MS Karna-Flex WB	Silicone	670HS Karna-Sil Ultra	
			5540 Resat-Mat (Fabric required when making all repairs)			
EXISTING COATING		Asphalt deterioration–which can lead to premature failure of roof	298 Alumin-R (No ponding)	Elastomeric Aluminum	298 Alumin-R	CAMPAN
DETERIORATION	And the second s		Acrylic (No ponding)	Acrylic	501 Elasto-Brite	Campan ⁴
			5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber	502 Elasto-Kote	
	June of the second			Silicone (Ponding Okay)	670HS Karna-Sil Ultra	R.
EMERGENCY	TAUTE AND	Water leaks into roof system– Can lead to mold and rot	19 Ultra Rubberized Flashing Cement	N/A		
REPAIR	ARNA 12	Saturated or wet insulation– Leads to loss of R-value	502 MS Karna-Flex			

Asphalt Roofs







	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	TOP COAT	
SPLITS IN ROOF	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
SEAMS OPENING	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
PONDING WATER	Membrane deterioration–which can lead to premature failure of roof		Silicone Thermoplastic Rubber	670HS Karna-Sil Ultra 502 Elasto-Kote	

Single Ply Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
PUNCTURE HOLES	Water leaks into roof system– can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
WORN FLASHINGS	Water leaks into roof system– can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value Membrane deterioration– which can lead to premature failure of roof	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
DETERIORATED SURFACE	Water leaks into roof system– can lead to mold and rot Membrane deterioration– which can lead to premature failure of roof	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
EMERGENCY REPAIR	Water leaks into roof system– can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	N/A		

Single Ply Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS		RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
SPLITS IN ROOF	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)		Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
SEAMS OPENING	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)		Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
PONDING WATER	Membrane deterioration– which can lead to premature failure of roof	670HS Karna-Sil Ultra	8	Thermoplastic Rubber Silicone	502 Elasto-Kote 670HS Karna-Sil Ultra	
PUNCTURE HOLES	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 502MS 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)		Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	

EPDM Roofs

ylic	501 Elasto-Brite	Cannut .
rmoplastic Rubber	502 Elasto-Kote	THE .
cone	670HS Karna-Sil Ultra	-



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
WORN FLASHINGS	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value Membrane deterioration, which can lead to premature failure of roof	502MS Karna-Flex 502MS 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
DETERIORATED SURFACE	Membrane deterioration, which can lead to premature failure of roof	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
TENTING	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	

EPDM Roofs



		POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS		RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
FASTENER BACKOUT		Leaks into interior of structure	502MS Karna-Flex		Elastomeric Aluminum	298 Alumin-R	Constant of
OR FAILURE		Rust formation	505MS Karna-Flex WB	-	Acrylic	501 Elasto-Brite	Samuel.
	2 744	Saturated or wet insulation (if present)– Leads to loss of R-value			Thermoplastic Rubber	502 Elasto-Kote	THERE
	1/10/13		Note: Loose or damaged fasteners must be with new, larger fasteners before using repa		Silicone	670HS Karna-Sil Ultra	87
GASKET FAILURE		Leaks into interior of structure	502MS Karna-Flex		Elastomeric Aluminum	298 Alumin-R	CAMERIA
		Water into roof system	505MS Karna-Flex WB	-	Acrylic	501 Elasto-Brite	Same a
		Promotion of rust	5540 Resat-Mat (Fabric required when making all repairs)		Thermoplastic Rubber	502 Elasto-Kote	(III)
	000				Silicone	670HS Karna-Sil Ultra	8=
HORIZONTAL SEAMS FAILURE		Leaks into interior of structure	502MS Karna-Flex		Elastomeric Aluminum	298 Alumin-R	
		Rust formation	505MS Karna-Flex WB		Acrylic	501 Elasto-Brite	GROUNT
		Saturated or wet insulation (if present)– Leads to loss of R-value	5540 Resat-Mat (Fabric required when making all repairs)		Thermoplastic Rubber	502 Elasto-Kote	THE PARTY OF
					Silicone	670HS Karna-Sil Ultra	8

Metal Roofs



		POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
VERTICAL SEAMS		Leaks into interior of structure	502MS Karna-Flex	Elastomeric Aluminum	298 Alumin-R	
FAILURE		Rust formation	505MS Karna-Flex WB	Acrylic	501 Elasto-Brite	(append)
		Saturated or wet insulation (if present)– Leads to loss of R-value	5540 Resat-Mat (For seams with gaps 1/16″ or greater secure roof	Thermoplastic Rubber	502 Elasto-Kote	A start
			panel and seal using fabric reinforcement	Silicone	670HS Karna-Sil Ultra	1
RIDGE CAP		Leaks into interior of structure	502MS Karna-Flex	Elastomeric Aluminum	298 Alumin-R	
FAILURE		Rust formation	505MS Karna-Flex WB	Acrylic	501 Elasto-Brite	Samuel .
		Saturated or wet insulation (if present)– Leads to loss of R-value	5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber	502 Elasto-Kote	THE
	F. H.			Silicone	670HS Karna-Sil Ultra	-
FLASHING FAILURES AT PENETRATIONS, HVAC EQUIPMENT, CURB FLASHINGS		Leaks into interior of structure	502MS Karna-Flex	Elastomeric Aluminum	298 Alumin-R	AMERICA
		Rust formation	505MS Karna-Flex WB	Acrylic	501 Elasto-Brite	(annual
		Saturated or wet insulation (if present)– Leads to loss of R-value	5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber	502 Elasto-Kote	THE .
				Silicone	670HS Karna-Sil Ultra	8

Metal Roofs

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100	10





	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
RUST HOLES	When rust is this bad, KARNAK products will not work to repair; the panel must be replaced so a roofing professional must be contacted.	N/A	N/A		
EXISTING COATING DETERIORATION	Accelerated deterioration of roof surface Promotion of rust formation	298 Alumin-R (Existing AL Coating) Acrylic (Existing Acrylic Coating) Thermoplastic Rubber (Existing Thermoplastic Rubber Coating) Silicone (Existing Silicone Coating)	Elastomeric Aluminum Acrylic Thermoplastic Rubber Silicone (Ponding Okay)	298 Alumin-R 501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
EMERGENCY REPAIR	Leaks into the interior of structure Previous repair done with improper materials	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	N/A		

Metal Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
SPLITS IN ROOF	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
EXISTING COATING DETERIORATION	Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone (Ponding Okay)	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
HOLES	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	

SPF Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	FINISH COAT	
BLISTERS	Indicates existing moisture in system Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value		Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
PONDING WATER	Membrane deterioration– which can lead to premature failure of roof rot	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber	502 Elasto-Kote 670HS Karna-Sil Ultra	
<section-header></section-header>	Water leaks into roof system- Can lead to mold and rot Saturated or wet insulation- Leads to loss of R-value	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber	670HS Karna-Sil Ultra	

SPF Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	TOP COAT	
CRACKS	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
SPALLING	Accelerated deterioration of concrete	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
DETERIORATED SURFACE	Accelerated deterioration of concrete	502MS Karna-Flex 505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic Thermoplastic Rubber Silicone	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	

Concrete Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTORATION SYSTEM SOLUTIONS	TOP COAT	
PONDING WATER	Accelerated deterioration of roof surface	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	Thermoplastic Rubber Silicone	502 Elasto-Kote 670HS Karna-Sil Ultra	
EXISTING COATING DETERIORATION	Accelerated deterioration of roof surface	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	Acrylic (No ponding) Thermoplastic Rubber Silicone (Ponding Okay)	501 Elasto-Brite 502 Elasto-Kote 670HS Karna-Sil Ultra	
EMERGENCY REPAIR	Water leaks into roof system– Can lead to mold and rot Saturated or wet insulation– Leads to loss of R-value	502MS Karna-Flex 5540 Resat-Mat (Fabric required when making all repairs)	N/A		

Concrete Roofs



	POTENTIAL DAMAGE IMPLICATIONS	REPAIR PRODUCT SOLUTIONS	RESTO
CRACKED COPINGS	Damage to internal wall structure Roof leaks Other parapet wall issues (e.g. internal cracks and weaknesses)	505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Contact
CRACKED MASONRY WALL	Damage to internal wall structure Roof leaks Other parapet wall issues (e.g. internal cracks and weaknesses)	505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Contact
POROUS WALL	Damage to internal wall structure Roof leaks Other parapet wall issues (e.g. internal cracks and weaknesses)	505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Contact
SPALLING	Damage to internal wall structure Roof leaks Other parapet wall issues (e.g. internal cracks and weaknesses)	505MS Karna-Flex WB 5540 Resat-Mat (Fabric required when making all repairs)	Contact

Parapet Walls

TORATION SYSTEM SOLUTIONS TOP COAT

tact KARNAK for best option

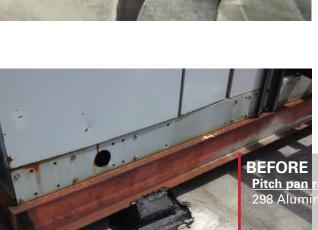
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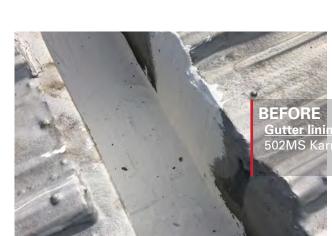




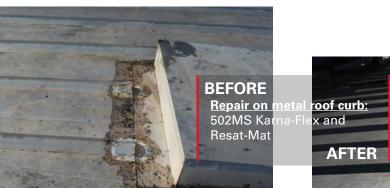




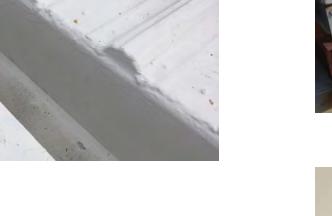






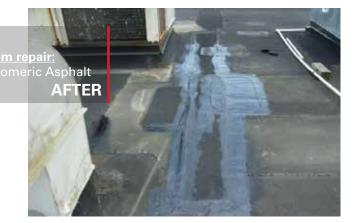








Before and After Solutions







KARNAK

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